



**Weiler**  
**TIGER**  **DISC**  
ABRASIVE FLAP DISCS

# **Grinding and Finishing Solutions Guide**

## Grind and Finish in One Step!

Weiler's Abrasive Flap Discs save you time and money. Now, there's no need to switch from a Type 27 Wheel to a Resin Fiber Disc because flap discs grind and finish in one step. This results in fewer changeovers and increased productivity.

Weiler offers the most complete line of flap discs in the marketplace, with discs ranging from 2" to 7" diameters, in a choice of grits, grains and backings in threaded and unthreaded versions. Offering includes:

- **Saber Tooth™ Flap Discs**, feature premium ceramic cloth that provides cool, fast cutting action on stainless steel, inconel, titanium and other hard-to-grind metals.
- **Trimmable Tiger® Discs**, feature a composite backing which can be trimmed up to 3/8" to provide extended disc life and increased flexibility.
- **Premium line of Tiger® Discs**, the benchmark of the industry, designed to provide a high cut rate and long life. Ideal for medium to high production environments.
- **Value line of Vortec Pro™ Flap Discs** designed to provide a high cut rate at a value price. Ideal for low to medium production environments.
- **High Density line of flap discs**, including **Big Cats®** and our **Vortec Pro** style.
- **Specialty Discs** include **BobCats™**, our mini disc line, and **Display Packaged Vortec Pro** discs.

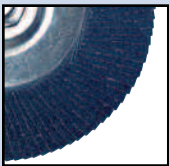
With this wide range of product selection, there is a flap disc for every type of user.



### Typical Applications:

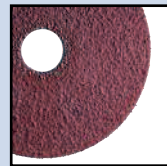
- Weld blending
- Grinding
- Deburring
- Deflashing
- Stock removal
- Surface finishing
- Edge chamfering

## Construction Advantages of Abrasive Flap Discs



### Abrasive Flap Disc: Multi-layer flap construction

As the abrasive cloth flaps slowly wear down, new sharp abrasive grain is constantly exposed, producing a consistently high cut rate throughout disc life.



### Resin Fiber Disc: Solid one-layer construction

The cut rate of a resin fiber disc diminishes rapidly because, as the disc wears, no new abrasive grain is exposed.

## Product Selection

### Selection Guide For Abrasive Flap Discs

| Application Requirement  | Abrasive Flap Disc Type         | Tool |
|--|---------------------------------|------|
| High cut rate on stainless steel, iconel, titanium and other hard-to-grind metals  | Saber Tooth™ Ceramic Flap Discs |      |
| High cut rate and consistent finish. Enables operator to trim non-marking backing, exposing more flaps thereby extending life and increasing flexibility | Trimmable Tiger® Flap Disc      |      |
| High cut rate and a long life  | Original Tiger® Disc            |      |
| High cut rate at a value price   | Vortec Pro™ Flap Disc           |      |
| Increased conformability on contoured parts; enhanced ergonomics; long life; minimized gouging on value-added components                                 | High Density Big Cat®           |      |
| Increased conformability at a value price  | High Density Vortec Pro™        |      |
| For use on air and electric right angle die grinders; Ideal for small, tight areas; non-marking backing  | BobCat™ (Mini Discs)            |      |

**Note:** Type 29 discs are ideal for maximum aggression while Type 27 discs are best for smooth grinding.

### Selection Guide For Backing and Grain Types

| Application Requirement   | Backing Type |
|---|--------------|
| Rigid support for maximum aggression; recyclable                      | Aluminum     |
| Prevent backing from scratching the work-piece during operation       | Phenolic     |
| Trimmable, non-marking backing; allows access to hard-to-reach angles | Composite    |

| Application Requirement  | Grain Type     |
|--|----------------|
| Cool, fast cutting action on hard-to-grind metals                  | Ceramic        |
| High rate of stock removal and long life in demanding applications | Zirconium      |
| General purpose metalworking applications                          | Aluminum Oxide |
| Maximum material removal   | Coarser Grits  |
| Achieve desired finishes   | Finer Grits    |

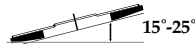
# Saber Tooth™ Ceramic Flap Discs

Weiler's new Saber Tooth Ceramic Flap Disc provides cool, fast-cutting action on hard-to-grind metals, resulting in lower grinding and finishing costs.

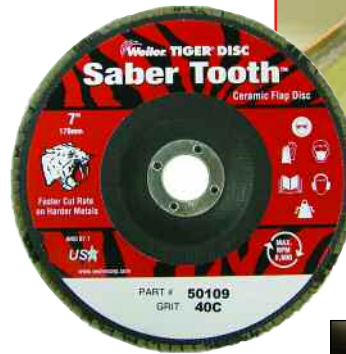
- Fast cut and long life due to the aggressive self-sharpening ceramic grain.
- Specially formulated grinding aid prevents dulling and glazing of grain and allows for "cool cutting" - protecting high value parts from heat discoloration.
- Designed to work with heat sensitive materials such as Stainless Steel, Inconel, Titanium and other hard metals.
- Grinds and finishes in one step, resulting in fewer changovers and increased productivity - and that means instant value!

## Saber Tooth™ Flap Disc - Angled Style (Type 29)

Cool, fast cutting on hard-to-grind metals. Ideal for a working angle of 15°-25°



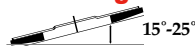
| Dia.   | Arbor Hole | Grit Size | Max. RPM | Item No. |
|--------|------------|-----------|----------|----------|
| 4 1/2" | 7/8"       | 36        | 13,000   | 50100    |
|        |            | 40        |          | 50101    |
|        |            | 60        |          | 50102    |
|        |            | 80        |          | 50103    |
|        |            |           |          |          |
| 4 1/2" | 5/8"-11    | 36        | 13,000   | 50104    |
|        |            | 40        |          | 50105    |
|        |            | 60        |          | 50106    |
|        |            | 80        |          | 50107    |
|        |            |           |          |          |
| 7"     | 7/8"       | 36        | 12,000   | 50108    |
|        |            | 40        |          | 50109    |
|        |            | 60        |          | 50110    |
|        |            | 80        |          | 50111    |
|        |            |           |          |          |
| 7"     | 5/8"-11    | 36        | 12,000   | 50112    |
|        |            | 40        |          | 50113    |
|        |            | 60        |          | 50114    |
|        |            | 80        |          | 50115    |
|        |            |           |          |          |



Grinding and finishing the center weld seam of a double stainless steel sink with the new Saber Tooth Ceramic Flap Disc.

## Trimmable Back Saber Tooth™ - Angled Style (Type 29)

Ideal for a working angle of 15°-25°



| Dia.   | Arbor Hole | Grit Size | Max. RPM | Item No. |
|--------|------------|-----------|----------|----------|
| 4 1/2" | 7/8"       | 40        | 13,000   | 50117    |
|        |            | 60        |          | 50118    |
|        |            | 80        |          | 50119    |
| 4 1/2" | 5/8"-11    | 40        | 13,000   | 50121    |
|        |            | 60        |          | 50122    |
|        |            | 80        |          | 50123    |



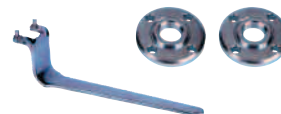
Weiler's Ceramic Flap Discs are the only line in the marketplace that includes a trimmable backed disc, providing these additional benefits:

- Trimmable backing for extended disc life.
- High flexibility which enables you to access hard-to-reach areas such as right angles and irregular shapes, and grind on-edge without changing tools, increasing productivity.
- Performance-engineered with a non-marking backing that will not damage the work-piece, resulting in less re-work and scrap.

## Adapting Nuts and Spanner Wrench

| Description    | Thread Size | Use With              | Item No. |
|----------------|-------------|-----------------------|----------|
| Adapting Nuts  | 5/8"-11     | Discs with 7/8" Arbor | 56494    |
| Spanner Wrench | -           | Adapting Nuts         | 56495    |

When mounting, adapters must be nested, see illustration on page 7.



# Original Tiger® Discs

Check out  
our NEW  
6" Discs!



Removing heavy weld spatter while prepping surface for painting.



Type 29

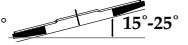


Type 27

Weiler's Tiger® Discs are the benchmark of the industry. They are designed for the serious industrial user who values both a high cut rate and long life.

## Tiger Disc - Angled Style (Type 29)

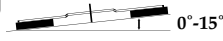
Maximum aggression and long life. Ideal for a working angle of 15°-25°



| Dia.   | Arbor Hole  | Grit Size | Max. RPM | Item No.         |                |                  |
|--------|-------------|-----------|----------|------------------|----------------|------------------|
|        |             |           |          | Phenolic Backing |                | Aluminum Backing |
|        |             |           |          | Zirconium        | Aluminum Oxide | Zirconium        |
| 4"     | 5/8"        | 36        | 15,000   | 50592            | 50552          | 50502            |
|        |             | 40        |          | 50593            | 50553          | 50503            |
|        |             | 60        |          | 50594            | 50554          | 50504            |
|        |             | 80        |          | 50595            | 50555          | 50505            |
|        |             | 120       |          | 50596            | 50556          | 50506            |
| 4-1/2" | 7/8"        | ★24       | 13,000   | 50601            | 50561          | 50511            |
|        |             | 36        |          | 50602            | 50562          | 50512            |
|        |             | 40        |          | 50603            | 50563■         | 50513■           |
|        |             | 60        |          | 50604            | 50564■         | 50514■           |
|        |             | 80        |          | 50605            | 50565          | 50515            |
|        |             | 120       |          | 50606            | 50566          | 50516            |
|        |             | 4-1/2"    |          | 5/8"-11 Nut      | ★24            | 13,000           |
| 36     | —           |           | —        |                  | 50517          |                  |
| 40     | 50608◆■     |           | —        |                  | 50518          |                  |
| 60     | 50609◆■     |           | —        |                  | 50519          |                  |
| 80     | 50610◆      |           | —        |                  | 50520          |                  |
| 120    | —           |           | —        |                  | 50509          |                  |
| 5"     | 7/8"        |           | ★24      |                  | 12,000         |                  |
|        |             | 36        | 50612    | 50572            |                | 50522            |
|        |             | 40        | 50613    | 50573            |                | 50523            |
|        |             | 60        | 50614    | 50574            |                | 50524            |
|        |             | 80        | 50615    | 50575            |                | 50525            |
|        |             | 120       | 50616    | 50576            |                | 50526            |
|        |             | 6"        | 7/8"     | 40               |                | 10,200           |
| 60     | 50650       |           |          | —                | —              |                  |
| 80     | 50651       |           |          | —                | —              |                  |
| 80     | 50659       |           |          | —                | —              |                  |
| 6"     | 5/8"-11 Nut | 40        | 10,200   | 50660            | —              | —                |
|        |             | 60        |          | 50661            | —              | —                |
|        |             | 80        |          | 50661            | —              | —                |
|        |             | 80        |          | 50661            | —              | —                |
| 7"     | 7/8"        | ★24       | 8,600    | 50621            | 50581          | 50531            |
|        |             | 36        |          | 50622            | 50582          | 50532            |
|        |             | 40        |          | 50623            | 50583          | 50533            |
|        |             | 60        |          | 50624            | 50584          | 50534            |
|        |             | 80        |          | 50625            | 50585          | 50535            |
|        |             | 120       |          | 50626            | 50586          | 50536            |
| 7"     | 5/8"-11 Nut | ★24       | 8,600    | 50641◆           | 50631◆         | 50541            |
|        |             | 36        |          | 50642◆           | 50632◆         | 50542            |
|        |             | 40        |          | 50643◆           | 50633◆         | 50543            |
|        |             | 60        |          | 50644◆           | 50634◆         | 50544            |
|        |             | 80        |          | 50645◆           | 50635◆         | 50545            |
|        |             | 120       |          | 50646◆           | 50636◆         | 50546            |

## Tiger Disc - Flat Style (Type 27)

Smooth grinding action and long life. Ideal for a working angle less than 15°



| Dia.   | Arbor Hole  | Grit Size | Max. RPM | Item No.         |                |
|--------|-------------|-----------|----------|------------------|----------------|
|        |             |           |          | Phenolic Backing |                |
|        |             |           |          | Zirconium        | Aluminum Oxide |
| 4"     | 5/8"        | 40        | 15,000   | 50693            | 50653          |
|        |             | 60        |          | 50694            | 50654          |
|        |             | 80        |          | 50695            | 50655          |
|        |             | 120       |          | 50696            | 50656          |
|        |             | 120       |          | 50696            | 50656          |
| 4-1/2" | 7/8"        | 40        | 13,000   | 50703            | 50663          |
|        |             | 60        |          | 50704            | 50664          |
|        |             | 80        |          | 50705            | 50665          |
|        |             | 120       |          | 50706            | 50666          |
| 4-1/2" | 5/8"-11 Nut | 40        | 13,000   | 50708◆           | 50668◆         |
|        |             | 60        |          | 50709◆           | 50669◆         |
|        |             | 80        |          | 50710◆           | 50670◆         |
|        |             | 120       |          | 50699◆           | 50671◆         |
| 5"     | 7/8"        | 40        | 12,000   | 50713            | 50673          |
|        |             | 60        |          | 50714            | 50674          |
|        |             | 80        |          | 50715            | 50675          |
|        |             | 120       |          | 50716            | 50676          |
|        |             | 120       |          | 50716            | 50676          |
| 7"     | 7/8"        | 40        | 8,600    | 50723            | 50683          |
|        |             | 60        |          | 50724            | 50684          |
|        |             | 80        |          | 50725            | 50685          |
|        |             | 120       |          | 50726            | 50686          |
| 7"     | 5/8"-11 Nut | 40        | 8,600    | 50743◆           | 50733◆         |
|        |             | 60        |          | 50744◆           | 50734◆         |
|        |             | 80        |          | 50745◆           | 50735◆         |
|        |             | 120       |          | 50746◆           | 50736◆         |

◆ Patent pending

★ When grinding steel and other ferrous materials, a 36 grit Tiger Disc is more productive than a 24 grit. 24 grit Tiger Discs are most productive when used on aluminum and other soft materials.

◆ Patent pending

■ Available in Display Packaging. Add "P" to end of Item No. when placing order

### FREE Tiger Disc Video - Item No. WB201

For your free copy, contact Weiler at: 800-835-9999 • Fax 800-635-3615 or e-mail us at: info@weilercorp.com.



# Trimmable Tiger® Discs

## Trimmable Tiger® Flap Discs

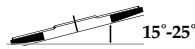
*Durable and efficient, the Trimmable Tiger is designed for hard-to-reach angles and increased life!*

- The unique composite backing can be trimmed, exposing more abrasive material and extending disc life, resulting in lower grinding and finishing costs.
- The trimmable backing also allows for high flexibility, enabling the operator to access hard-to-reach areas such as right angles and irregular shapes, and grind on-edge without changing tools, increasing productivity.
- The non-marking backing will not damage the work-piece, resulting in less re-work and scrap.



## Trimmable Tiger Disc - Angled Style (Type 29)

High stock removal, long life and flexibility. Ideal for a working angle of 15°-25°

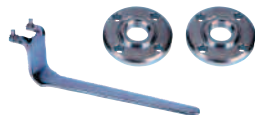


| Dia.   | Arbor Hole | Grit Size | Max. RPM | Item No. |
|--------|------------|-----------|----------|----------|
| 4 1/2" | 7/8"       | 40        | 13,000   | 50002■   |
|        |            | 60        |          | 50003■   |
|        |            | 80        |          | 50004    |
|        |            | 120       |          | 50005    |
| 4 1/2" | 5/8"-11    | 40        | 13,000   | 50006■   |
|        |            | 60        |          | 50007■   |
|        |            | 80        |          | 50008    |
|        |            | 120       |          | 50009    |
| 5"     | 7/8"       | 40        | 12,000   | 50010    |
|        |            | 60        |          | 50011    |
|        |            | 80        |          | 50012    |
|        |            | 120       |          | 50013    |
| 5"     | 5/8"-11    | 40        | 12,000   | 50014    |
|        |            | 60        |          | 50015    |
|        |            | 80        |          | 50016    |
|        |            | 120       |          | 50017    |

■ Available in Display Packaging. Add "P" to end of Item No. when placing order.

## Adapting Nuts and Spanner Wrench

For use with Trimmable Tiger Discs.



| Description    | Thread Size | Use With              | Item No. |
|----------------|-------------|-----------------------|----------|
| Adapting Nuts  | 5/8"-11     | Discs with 7/8" Arbor | 56494    |
| Spanner Wrench | —           | Adapting Nuts         | 56495    |

When mounting, adapters must be nested, see illustration on page 7.

## Trimmable backing for extended disc life.

The Trimmable Tiger Disc's innovative design enables the operator to reduce the diameter of the backing to extend disc life. To trim backing, press up against a sharp metal edge as shown at right.



Grinding in corners just got easier with the flexibility of the Trimmable Tiger Disc!



Trimmable Tigers are packaged in a convenient display box with a window and perforated sides for quick, easy opening and display.

Some individual flap discs are available in POP packaging. See charts for "■" indicator.



The backing can be trimmed up to 3/8" from the original diameter, dramatically extending the life of the disc.



## See This Cat In Action!

Visit [www.weilercorp.com](http://www.weilercorp.com) to see a video demonstrating applications and advantages of our new trimmable backed Tiger Disc.

# Vortec Pro™ Flap Discs

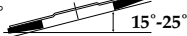


Grinding welds on a fabricated steel part.




Vortec Pro Flap Discs are designed for the user looking for a high cut rate at a value price (maintains similar cut rate as original Tiger® Discs).

## Vortec Pro - Angled Style (Type 29)

High cut rate at a value price. Ideal for a working angle of 15°-25° 

| Dia.   | Arbor Hole  | Grit Size | Max. RPM | Item No.         |                  |
|--------|-------------|-----------|----------|------------------|------------------|
|        |             |           |          | Phenolic Backing | Aluminum Backing |
|        |             |           |          | Zirconium        | Zirconium        |
| 4"     | 5/8"        | 36        | 15,000   | 31337            | 31301            |
|        |             | 40        |          | 31338            | 31302            |
|        |             | 60        |          | 31339            | 31303            |
|        |             | 80        |          | 31340            | 31304            |
|        |             | 120       |          | 31341            | 31305            |
| 4-1/2" | 7/8"        | ★ 24      | 13,000   | 31342            | 31306            |
|        |             | 36        |          | 31343            | 31307            |
|        |             | 40        |          | 31344            | 31308            |
|        |             | 60        |          | 31345            | 31309            |
|        |             | 80        |          | 31346            | 31310            |
|        |             | 120       |          | 31347            | 31311            |
| 4-1/2" | 5/8"-11 Nut | ★ 24      | 13,000   | 31348◆           | 31312            |
|        |             | 36        |          | 31349◆           | 31313            |
|        |             | 40        |          | 31350◆           | 31314            |
|        |             | 60        |          | 31351◆           | 31315            |
|        |             | 80        |          | 31352◆           | 31316            |
|        |             | 120       |          | 31353◆           | 31317            |
| 5"     | 7/8"        | ★ 24      | 12,000   | 31354            | 31318            |
|        |             | 36        |          | 31355            | 31319            |
|        |             | 40        |          | 31356            | 31320            |
|        |             | 60        |          | 31357            | 31321            |
|        |             | 80        |          | 31358            | 31322            |
|        |             | 120       |          | 31359            | 31323            |
| 7"     | 7/8"        | ★ 24      | 8,600    | 31360            | 31324            |
|        |             | 36        |          | 31361            | 31325            |
|        |             | 40        |          | 31362            | 31326            |
|        |             | 60        |          | 31363            | 31327            |
|        |             | 80        |          | 31364            | 31328            |
|        |             | 120       |          | 31365            | 31329            |
| 7"     | 5/8"-11 Nut | ★ 24      | 8,600    | 31366◆           | 31330            |
|        |             | 36        |          | 31367◆           | 31331            |
|        |             | 40        |          | 31368◆           | 31332            |
|        |             | 60        |          | 31369◆           | 31333            |
|        |             | 80        |          | 31370◆           | 31334            |
|        |             | 120       |          | 31371◆           | 31335            |

## Vortec Pro - Flat Style (Type 27)

Smooth grinding action at a value price. Ideal for a working angle less than 15° 

| Dia.   | Arbor Hole  | Grit Size | Max. RPM | Item No.         |           |
|--------|-------------|-----------|----------|------------------|-----------|
|        |             |           |          | Phenolic Backing | Zirconium |
|        |             |           |          | Zirconium        | Zirconium |
| 4-1/2" | 7/8"        | 36        | 13,000   | 31401            |           |
|        |             | 40        |          | 31402            |           |
|        |             | 60        |          | 31403            |           |
|        |             | 80        |          | 31404            |           |
|        |             | 36        |          | 31407◆           |           |
| 4-1/2" | 5/8"-11 Nut | 40        | 13,000   | 31408◆           |           |
|        |             | 60        |          | 31409◆           |           |
|        |             | 80        |          | 31410◆           |           |
|        |             | 36        |          | 31413            |           |
| 7"     | 7/8"        | 40        | 8,600    | 31414            |           |
|        |             | 60        |          | 31415            |           |
|        |             | 80        |          | 31416            |           |
|        |             | 36        |          | 31419◆           |           |
|        |             | 40        |          | 31420◆           |           |
| 7"     | 5/8"-11 Nut | 60        | 8,600    | 31421◆           |           |
|        |             | 80        |          | 31422◆           |           |

◆ Patent pending

★ When grinding steel and other ferrous materials, a 36 grit Vortec Pro flap disc is more productive than a 24 grit. 24 grit Vortec Pro flap discs are most productive when used on aluminum and other soft materials.

◆ Patent pending

Note: See adapting nuts on page 7.

# High Density Flap Discs

Weiler's Big Cat® High Density Flap Discs provide increased conformability and maximum life.

## Big Cat - High Density - Flat Style (Type 27)

A thicker disc with larger flaps which conforms to curved and irregular surfaces while producing a consistent finish. 30-40% longer life than standard flap discs. Ideal for a working angle less than 15°



| Dia.   | Arbor Hole  | Grit Size | Max. RPM | Item No.         |                |
|--------|-------------|-----------|----------|------------------|----------------|
|        |             |           |          | Phenolic Backing |                |
|        |             |           |          | Zirconium        | Aluminum Oxide |
| 4-1/2" | 7/8"        | 40        | 12,000   | 50803            | 50763          |
|        |             | 60        |          | 50804            | 50764          |
|        |             | 80        |          | 50805            | 50765          |
|        |             | 120       |          | 50806            | 50766          |
|        |             | 4-1/2"    |          | 5/8"-11 Nut      | 40             |
| 7"     | 7/8"        | 60        | 8,600    | 50809◆           | 50769◆         |
|        |             | 80        |          | 50810◆           | 50770◆         |
|        |             | 40        |          | 50823            | 50783          |
|        |             | 60        |          | 50824            | 50784          |
|        |             | 80        |          | 50825            | 50785          |
| 7"     | 5/8"-11 Nut | 120       | 8,600    | 50826            | 50786          |
|        |             | 40        |          | 50843◆           | 50833◆         |
|        |             | 60        |          | 50844◆           | 50834◆         |
|        |             | 80        |          | 50845◆           | 50835◆         |
|        |             | 120       |          | 50846◆           | 50836◆         |

◆ Patent pending



Blending a weld on the outside diameter of steel piping.



Type 27



High Density Type 27

Vortec Pro™ High Density Flap Discs provide conformability and long life at a value price.

## Vortec Pro - High Density - Flat Style (Type 27)

A thicker disc with larger flaps for increased conformability and smooth grinding at a value price. Ideal for a working angle less than 15°



| Dia.   | Arbor Hole  | Grit Size | Max. RPM | Item No.         |  |
|--------|-------------|-----------|----------|------------------|--|
|        |             |           |          | Phenolic Backing |  |
|        |             |           |          | Zirconium        |  |
| 4-1/2" | 7/8"        | 40        | 12,000   | 31387            |  |
|        |             | 60        |          | 31388            |  |
|        |             | 80        |          | 31389            |  |
| 4-1/2" | 5/8"-11 Nut | 40        | 12,000   | 31390◆           |  |
|        |             | 60        |          | 31391◆           |  |
|        |             | 80        |          | 31392◆           |  |

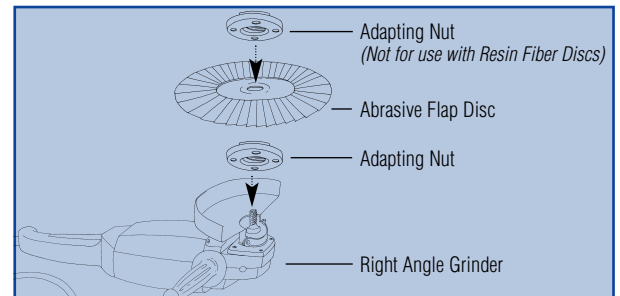
◆ Patent pending

## Adapting Nuts and Spanner Wrench

For use with Original, Vortec Pro and High Density Flap Discs.

| Description    | Thread Size | For Use With  | Item No. |
|----------------|-------------|---|----------|
| Adapting Nuts  | 3/8" - 24   | 4" Flap Disc with 5/8" arbor hole (Can be used with an adjustable or combination wrench.) | 56484    |
| Adapting Nuts  | 5/8" - 11   | 4-1/2", 5" & 7" Flap Discs with 7/8" arbor hole   | 56494    |
| Spanner Wrench | -           | Item No. 56494 only   | 56495    |

When mounting, adapters must be nested, see illustration on left.



# Specialty Flap Discs



Tight area surface blending with a BobCat disc.

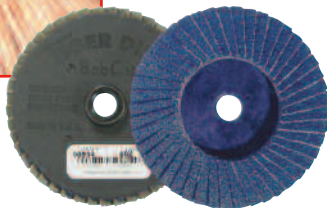
*Weiler's BobCat™ Mini Discs offer enhanced conformability in tight areas.*

**Outlasts Blending Discs 19 to 1**

## BobCat Mini Discs

Use on right angle air die grinders for smooth grinding and enhanced conformability. Small size allows access to confined areas.

| Dia. | Grit Size | Max. RPM | Item No. |         |
|------|-----------|----------|----------|---------|
|      |           |          | Type 27  | Type 29 |
| 2"   | 36        | 30,000   | 50932    | 50922   |
|      | 40        |          | 50933    | 50923   |
|      | 60        |          | 50934    | 50924   |
|      | 80        |          | 50935    | 50925   |
|      | 120       |          | 50936    | 50926   |
| 3"   | 36        | 20,000   | 50912    | 50902   |
|      | 40        |          | 50913    | 50903   |
|      | 60        |          | 50914    | 50904   |
|      | 80        |          | 50915    | 50905   |
|      | 120       |          | 50916    | 50906   |



Type 27



Type 29



## BobCat Drive Mandrel

| Description  | Item No. |
|--|----------|
| For mounting 2" & 3" BobCats on tools with 1/4" collets. | 07766    |

3" BobCats can also be mounted on Norton Speed-Lok® TS back-up pads and Weiler metal hub pad #60509. Speed-Lok® TS is a registered trademark of Norton Co.



Convenient hang-card makes increasing POP sales easy!

## Vortec Pro - Display Packaged - Angled Style (Type 29)

| Dia.   | Arbor Hole  | Grit Size | Max. RPM | Item No.         |                  |
|--------|-------------|-----------|----------|------------------|------------------|
|        |             |           |          | Phenolic Backing | Aluminum Backing |
|        |             |           |          | Zirconium        | Zirconium        |
| 4"     | 5/8"        | 36        | 15,000   | 30822            | —                |
|        |             | 60        |          | 30825            | —                |
|        |             | 80        |          | 30826            | —                |
| 4"     | 5/8-11 Nut  | 36        | 15,000   | —                | 30821            |
|        |             | 60        |          | —                | 30823            |
|        |             | 80        |          | —                | 30824            |
| 4-1/2" | 7/8"        | 36        | 13,000   | 30828            | —                |
|        |             | 60        |          | 30831            | —                |
|        |             | 80        |          | 30832            | —                |
| 4-1/2" | 5/8-11 Nut  | 36        | 13,000   | —                | 30827            |
|        |             | 60        |          | —                | 30829            |
|        |             | 80        |          | —                | 30830            |
| 7"     | 7/8"        | 36        | 8,600    | 30834            | —                |
|        |             | 60        |          | 30837            | —                |
|        |             | 80        |          | 30838            | —                |
| 7"     | 5/8-11" Nut | 36        | 8,600    | —                | 30833            |
|        |             | 60        |          | —                | 30835            |
|        |             | 80        |          | —                | 30836            |



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